

5. **Answers**

1. In the 1980s, **collaborative** work brought about a revolution with women. These days, however, the benefits are less tangible. There will have to be a lot of focus on **collaborative** work in the 21st century, as the world's population grows. **Collaborative** work is a key to success in the 21st century, as the world's population grows. **Collaborative** work is a key to success in the 21st century, as the world's population grows. **Collaborative** work is a key to success in the 21st century, as the world's population grows.
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4. **Be More Tech-savvy** There could be a lot more focus on **tech-savvy** work in the 21st century, as the world's population grows. **Tech-savvy** work is a key to success in the 21st century, as the world's population grows. **Tech-savvy** work is a key to success in the 21st century, as the world's population grows.
5. **Focus More on Research and Innovation in the 21st Century** In addition, research in the 21st century could focus on **research and innovation** in the 21st century, as the world's population grows. **Research and innovation** in the 21st century is a key to success in the 21st century, as the world's population grows. **Research and innovation** in the 21st century is a key to success in the 21st century, as the world's population grows.
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